

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-	LOSS NO. / STEP	10							
DEPT :-	RESULT AREA	P	Q	DEF :-A/B/C	C	D	S	M	

KAIZEN NO:-

CELL :-04 CELL NAME: BCOF MACHINE / STAGE :- Buffing machine OPERATION :-07

KAIZEN THEME:- More time when change the buffing wheel.

IDEA :-Less time

WIDELY/DEEPLY:-

COUNTERMEASURE:- We have create square on the buffing Machine shaft for easiness To open.

PROBLEM / PRESENT STATUS :- For changing The buffing wheel up to 5 minute Required at BCOF buffing Machine

BENCHMARK TARGET	05 Min
KAIZEN START	15.03.2016
KAIZEN FINISH	25.03.2016



FORE



AFTER

TEAM MEMBERS :-Sandeep kumar , abhijeet Amit saini

BENEFITS :-Time saving

KAIZEN SUSTENANCE

WHY-WHY ANALYSIS :-

WHY 1:-More time required for changing the buffing wheel on Buffing Machine

Because total shaft deassemble from the buffing Machine so it require more time

RESULT :- Save time upto 04 Min.

WHAT TO DO :-ir reversible

HOW TO DO :-

FREQUENCY:

ROOT CAUSE : More time

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
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REGISTRATION NO&DATE:

REGISTERED BY : Sandeep Kumar

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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